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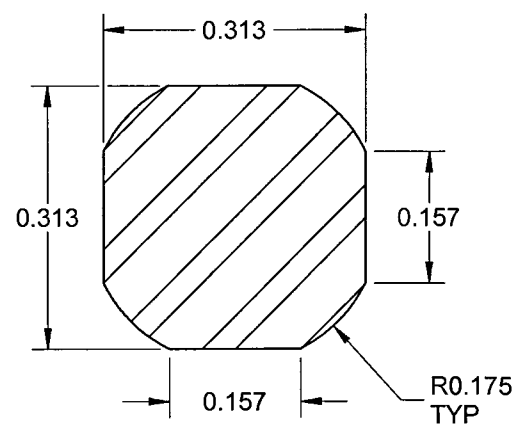
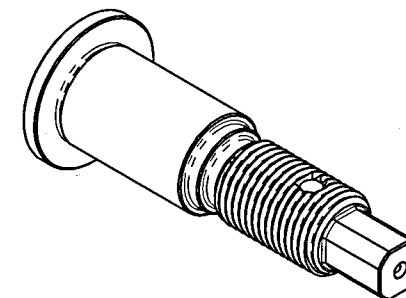
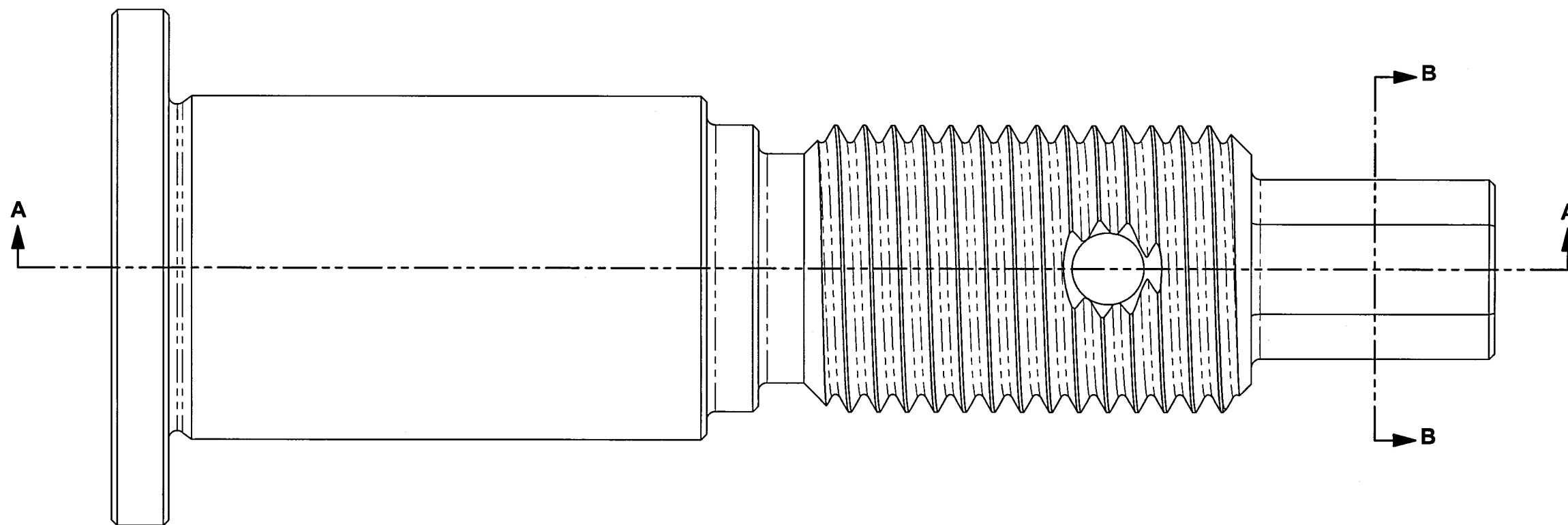
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**SECTION B-B****D5414-1 SUPPORT BOLT****NOTES:**

- 1) MATERIAL: 17-4 PH/S17400/TYP 630 ROUND BAR PER AMS 5643 / ASTM A564 H900 OR H925 CONDITION, MIN UTS = 170 KSI (38 HRc) REF DART SPEC. M17-4-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.12 lbs
- 8) PROFILE ALL NON DIMENSIONED FEATURES PER CAD FILE "D5414-1_REVA.STP"
- 9) ENSURE THREADS ARE FREE OF BURRS AND SWarf

RELEASED
2017-08-01
ECN 17-607

APPROVED

A	NEW ISSUE	ML	17.05.25
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5414	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	CP	SUPPORT BOLT	NTS
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